



	Product	Mixing Ratio Spray (Reduction)	Base #	Converter #	Accelerator #	Reducer #	Surface Preparation			# of Coats	Practical Coverage Per Gallon	Drying Time at 25°C (77°F)	Minimum Recoat Time * at 25°C (77°F)		Maximum Recoat Time at 25°C (77°F)
							Aluminum & Steel	Fiberglass	Gelcoat				With Itself	Other Product	

* Refer to Product's Technical Data Sheet for More Information

ALEXSEAL® Protective Primers & Surfacer															
	Protective Primer 161	6:1:1/2 (7%) e.g. 12oz/2oz/1oz	P1610	C1617	×	R4042	● 36-60	○ 36-60	□ 80-150	1-2 Coats	100 sq. ft./9.2 m ² @ 3-5 mils/75-125 microns	TD 20 hrs FC 24 days	2 hrs	16 hrs	6 months
	Finish Primer 442	1:1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429	R4042 R5015	×	□ 100-150	□ 100-150	2-3 Coats	120 sq. ft./11.2 m ² @ 3-4 mils/75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	Super Build 302	1:1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A4030	R3040	×	○ 36-60	□ 80-150	2-3 Coats	50 sq. ft./4.6 m ² @ 20 mils/500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
ALEXSEAL® Fairing Compound															
	Fairing Compound 202	1:1 e.g. 1oz/1oz	P2094 P2083	C2075 C2017	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./0.6 m ² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
	Fairing Compound 212	1:1 e.g. 1oz/1oz	P2121 P2123	C2127 C2128	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./0.6 m ² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
ALEXSEAL® High Build Primers & Surfacer															
	Super Build 302	1:1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A4030	R3040	□ 60-150	□ 60-150	□ 60-150	2-3 Coats	50 sq. ft./4.6 m ² @ 20 mils/500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
	Fine Filler 303	2:1 e.g. 2oz/1oz	P3033	C3034	×	×	□ 80-150	○ 36-60	□ 80-150	as needed	47 sq. ft./3.8 m ² @ 2 mils/50 microns	TD 18 hrs FC 5 days	18 hrs	□ 18 hrs	×
ALEXSEAL® Finish Primers															
	Finish Primer 442	1:1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429	R4042 R5015	□ 100-150	□ 100-150	□ 100-150	2-3 Coats	120 sq. ft./11.2 m ² @ 3-4 mils/75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	Fast Spot Primer 414	1:1:1/2 (0-25%) e.g. 2oz/2oz/1oz	P4143 (G) P4145 (S)	C4147	×	R4042	□ 220-400	□ 220-400	□ 220-400	1-2 Coats	737 sq. ft./68 m ² @ 0.5-1mils/13-25 microns	TD 18 hrs FC 7 days	15 min	2 hrs	12 hrs
ALEXSEAL® Premium Topcoats															
	Premium Topcoat 501	Spray: 1:1:3/4 (35%) e.g. 4oz/4oz/3oz Brush: 2:1:1/2 up to 1 (33%) e.g. 4oz/2oz/1oz	T Series	C5051	A5035	R5070 - F R5050 - M R5030 - S	□ 320-400	□ 320-400	□ 320-400	2-3 Coats	146 sq. ft./13.6 m ² @ 2-4 mils/50-100 microns	DF 45 min TD 18 hrs FC 14 days	45 mins	18 hrs	With itself 16 hrs with another product sanding needed
	Metallic Base Coat Requires Clear Topcoat 501	Spray: 5:1:3 (50%) e.g. 10oz/2oz/6oz	M Series	C5051	×	R5050 - M	□ 320-400	□ 320-400	□ 320-400	2-3 Cross Coats	Superstructure (multiple shoots): 100 sq. ft./9.2 m ² Hull (one shoot): 180 sq. ft./16.72 m ² @ 1-2 mils/25-50 microns	×	30 mins	2 hrs	16 hrs

Key:	SF: Super Fast	F: Fast	M: Medium	S: Slow	B: Brush	□ Must Sand	□ Sand as Needed	● Must Grind/Blast	○ Grind/Blast as Needed	×	Not Applicable	DF: Dust Free	DS: Dry to Sand	TD: Tape Dry	FC: Fully Cured
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